

महाराष्ट्र शासन  
बाष्पके संचालनालय

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No.SB-5/MBD/2013/ 3168  
Dated :

29 JAN 2013

To :

M/s. Orange City Alloys Pvt. Ltd,  
40/2, Bhiilgaon, Kamptee Road,  
Nagpur- 440022

Sub.: Approval of your **Foundry** to manufacture "**Castings**" under  
Indian Boiler Regulation- 1950

Gentleman,

With reference to your letter No. NIL, dated 28.12.2012, on above subject and subsequent visit of an Inspecting Officer of this Directorate, to your works **23.01.2013** for verification of your competency, I have to inform you that, the same is found satisfactory. You are now provisionally permitted to manufacture "Castings" ( up to maximum 8000 Kgs. Per Piece ,Per Charge ) as per Indian Boiler Regulation- 1950, under the supervision of this Directorate, for the period up to **31.12.2013**, subject to the following conditions:

1. Drawings of castings to be poured by you should be got approved from the Director of Steam Boilers, Mumbai and the same should be made available to the Inspecting Officer on demand during his visit to your works
2. Pouring of castings and test pieces should be done in the presence of the Inspecting Officer of this Directorate.
3. All chemical, physical and metallurgical testing shall be carried out in the presence of an Inspecting Officer in any well equipped laboratory approved by this Directorate and the test reports of the same should be submitted, for scrutiny and acceptance from this Directorate prior to final inspection of the castings.
4. All castings should be properly heat-treated as per material specification or code and the recorded graphs of heating/soaking/cooling cycle should be submitted for scrutiny and acceptance to this Directorate prior to final inspection of the same.
5. All the casting should be offered for final inspection along with the approved drawings. After satisfactory inspection, the certificates in Form III-G shall be prepared & submitted to by the Director of Steam Boilers, M.S. Mumbai for scrutiny & countersignature..
6. No repairs on castings by welding or any other method should be done, unless prior permission from Director of Steam Boilers, M.S. Mumbai is obtained.
7. All casting should bear heat number as well as foundry identification marks and the same should be raised cast on castings of size higher than 100mm.
8. The Director reserves the right of withdrawal of approval without any prior notice, if quality and workmanship is not found satisfactory.
9. As per rule 152(3) of Maharashtra Boiler Rules 1962, any change in Production/Quality Control related staff should be immediately informed to this office.

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